824 OT-4e Lite Machine Specifications and Dimensions:

- **Force Range**: Adjustable 1000 lbs. (4.46kN) to 16000 lbs. (72kN) - Optional 20000 lbs. (90kN) modification available
- **Throat Depth**: 24” (610mm)
- **Stroke Length**: Adjustable 0 to 8.5” (0 to 220mm)
- **Electrical**: 208 to 575V 3 phase - 50 or 60 Hz
- **Motor**: 5 HP
- **Oil Tank Reservoir**: 22 gallons (83 liters)
- **Speed**: up to 1400 insertions per hour
- **Repeatability**: +/- 2% of force setting
- **Footprint**: (LxWxH) 59” x 38” x 94” (1499mm x 966mm x 2388mm)
- **Fastener Range**: .256 to 1/2” (M2 to M10)
- **Clinching Capability**: 22 gage to 11 gage Steel (1mm to 6mm) combined thickness

For more information on the 824 OT-4e Lite and other Haeger products, visit our website at [www.haeger.com](http://www.haeger.com) or contact your authorized Haeger distributor.
Creating Hardware Insertion Profit Centers

The new 824 OneTouch 4e LITE brings you:
1. ALL the advantages of the 824 WindowTouch 4e
2. A second Automatic Upper Station which changes the upper tools and insertion stations automatically.

Combine the full versatility of Haeger's 824 WindowTouch 4e with the productivity of the 824 OneTouch 4e.

Enjoy fastener detection and stud and standoff length detection on 2 stations.

1. Easy and Fast Changeover to full 824 WindowTouch 4e Versatility

The dual station Upper Tool changer features integrated connectors allowing for a 10 second changeover to any other tooling setup. No training required.

1. FROM STATION 1 TO STATION 2 – OPEN UPPER TOOL
2. PICK UP NEW UPPER TOOL
3. CLAMP TOOL AND MOVE INTO POSITION STATION 2